

MAINTENANCE

CLEANING: Regularly clean the work surfaces using a non-toxic solvent.

LUBRICATION:

There are three lubrication points.

The Drive Shaft (9#), Drive Shaft II (17#) and the Adjustable Shaft (18#). Grease using the grease nipples (1#).

STORAGE: Store in a dry area out of the reach of children.



SPARE PARTS SECTION

MANUAL SECTION ROLLING MACHINE

Model. RR-5G

Order Code S680

Edition No : RR-5G-1

Date of Issue : 04/2021

The following section covers the spare parts diagrams and lists that were current at the time this manual was originally printed. Due to continuous improvements of the machine, changes may be made at any time without notification.

HOW TO ORDER SPARE PARTS

1. Have your machines **model number, serial number & date of manufacture** on hand, these can be found on the specification plate mounted on the machine
2. A scanned copy of your parts list/diagram with required spare part/s identified.

NOTE: SOME PARTS MAY ONLY BE AVAILABLE AS AN ASSEMBLY

3. Go to www.machineryhouse.com.au/contactus and fill out the inquiry form attaching a copy of scanned parts list.

OPERATION MANUAL**SPARE PARTS LIST**

| ITEM | DESCRIPTION | QTY. | ITEM | DESCRIPTION | QTY. |
|------|--------------------|------|------|----------------------|------|
| 1 | GREASE NIPPLE M8X1 | 3 | 15 | HANDLE | 1 |
| 2 | C-RING 18MM | 5 | 16 | ADJUSTABLE WHEEL | 1 |
| 2A | C-RING 22MM | 1 | 17 | DRIVE SHAFT 11 | 1 |
| 3 | HEX BOLT M10X60 | 1 | 18 | ADJUSTABLE SHAFT | 1 |
| 4 | DRIVE WHEEL | 2 | 20 | TAPER PIN 8X28 | 1 |
| 5 | LEFT FRAME | 1 | 21 | HEX KEY SCREW M10X60 | 2 |
| 6 | COPPER BUSHING | 2 | 22 | SHAFT(W/HOLE) | 1 |
| 7 | STAND | 1 | 23 | HEX KEY SCREW M8X20 | 2 |
| 8 | BUSHING | 1 | 24 | PIN 3X12 | 1 |
| 9 | DRIVE SHAFT I | 1 | 25 | BASE | 1 |
| 10 | KEY 4X16 | 1 | 26 | MOUNTING PLATE | 1 |
| 11 | RIGHT FRAME | 1 | 27 | LEAD SCREW | 1 |
| 12 | GEAR | 2 | 28 | LOCKING PIN 3X18 | 1 |
| 13 | COVER | 1 | 29 | KNOB | 1 |
| 14 | SCREW M5X45 | 2 | 30 | WASHER 5MM | 2 |
| | | | 31 | WASHER 8MM | 2 |

NOTE: SOME INDIVIDUAL PARTS MAY ONLY BE AVAILABLE AS AN ASSEMBLY

SPARE PARTS DIAGRAM